



Fig. 4. Simple Fixture for
Holding Three Sizes of Steel
Flanges, while
boring, facing, and
cutting Packing
Groove;

The screws *N* are set into the ring from the rear and are located in different places for the various rings. The fixture has three T-slots *G* in order that the damp *E* may be conveniently adjustable by means of the T-bolts *F* which enter